



plastidel | plásticos ideales, srl®

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To whom it may concern:

PLASTIDEL is a company that manufactures and distributes plastic blow and injection molding items for households and the industry. The company is established in the Dominican Republic with 27 years of experience and we distinguish ourselves for the high quality and innovation of our products in the national and international markets.

In our search to continue improving the quality of our processes and to optimize our productivity and level of service, we decided to collaborate with **London Consulting Group's** team to carry out the project called "**Optimization of Programming Processes for Production and Floor Control**" which was executed from March to July 2016.

Some of the achievements obtained during the project were as follows:

- A **28%** improvement in Production productivity.
- A **25%** reduction in overtime from Production personnel.
- A **40%** decrease in the amount of weekly mold changes.
- A **95%** increase in inventory availability in key products.

Additionally, we developed tools that improve the efficiency of the processes such as:

- Demand Behavior Analysis Tools and inventory signals.
- Planning of workloads per machine.
- Use of blow and injection TVC (Time, Speed and Quality).
- Implementation of the governance model and the cause analysis to define action plans.

The economic benefits obtained during the **Processes' Optimization** project showed a return on investment to this date of **1.4 to 1** and an annual projection superior to **8 to 1**. Based on the above, PLASTIDEL is pleased to recommend **London Consulting Group** as a professional and committed company with an effective methodology to develop this type of project.

Sincerely,

Pedro Redondo
General Manager



Julio Guzmán
General Manager